

Model : **GCS2401**

Beehive cast iron burner



**Thank you for purchasing "Flezie" Gas Stove  
Please read this instruction manual carefully  
before using the product and follow the  
safety guidelines.**

## **สารบัญ**

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### **Note:**

Some details of the products in this manual may differ from the actual products which may be caused by the mistake in printing this instruction manual. The Company reserves the right to update or modify any part of actual products which may be considered appropriate. Please contact our customer service for more information.

## SUGGESTION

1. Size requirement of cooking vessel : The diameter less than 28 centimeters.
2. Do not heat (turn on the gas stove) the empty cooking vessel.
3. The gas stove is intended for home use only, no commercial use.
4. Company will not be responsible for damage caused by misuse or improper use of the gas stove.

# FEATURES OF BURNER

## Features of Beehive cast iron burner

1. Very high melting point at  $1,300^{\circ}\text{C}$
2. High pressure resistant but low impact resistant
3. Rust can be grown on Beehive cast iron but much slower than regular iron.
4. Unibody construction, easy to maintain
5. Temperature is sufficiently evenly distributed, thanks to high quality honeycomb plate.
6. Rust can be prevented by dripping vegetable oil on the burner and rub with cloth.

## PARTS IDENTIFICATION.



### GCS2401

1. Stainless top
2. Utensil's stand
3. Beehive cast iron burner
4. ON/OFF Knob
5. Frame body

For first time use, Utensil stands are to be removed from underneath the gas stove for assemble.

## RECOMMENDATIONS FOR PRESSURE REGULATOR VALVE AT GAS TANK.

✓ The valve must be as follow:-

- Pressure regulator valve at gas tank must be low pressure gas type only

(See pictures below).



Automatic types of low pressure regulator valves.



Non automatic types of low pressure regulator valves.

✗ - Do not risk to use the high pressure regulator valves. These high pressure regulator valves are to be used with non automatic ignition gas stoves only  
(See pictures below).



High pressure regulator valves.



### **CAUTION!**

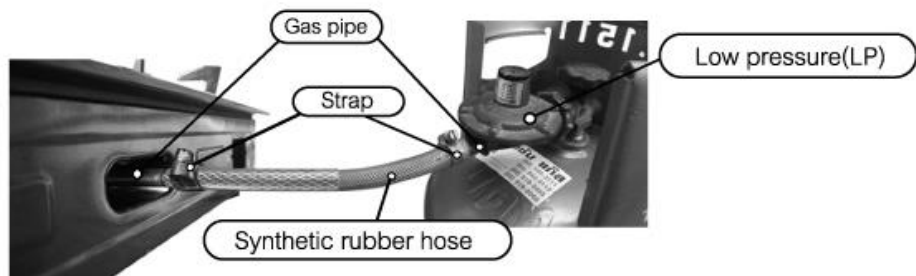
***Do not use with High pressure regulator gas valve.***

***Use with Low pressure regulator gas valve only.***

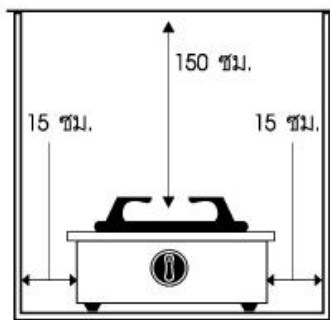
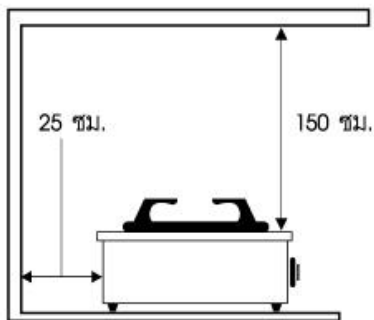


# INSTALLATION PROCEDURES

1. Check the condition of gas stove, all the pipe connections and gas tank whether they are in good condition or not.
2. Check the ignition if it is ready to work.
3. Connect rubber hose to the rear of burners gas pipe (use only synthetic rubber hose which to be used with gas only).



4. Locate the gas stove in a room with windows or good ventilation.
5. Keep distance between the side of gas stove at least 15 cm. from wall, 25 cm. from the back and 150 cm. from the ceiling.

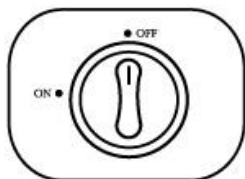


## CAUTIONS!

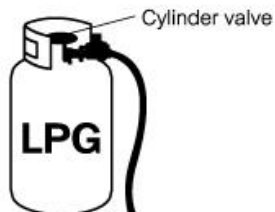
1. Do not locate the gas stove close to inflammable objects nore windy place.
2. Rubber hose at the rear of burners must be hose which to be used for gas system only, and do not fold or bend the hose.

# OPERATING THE IGNITION

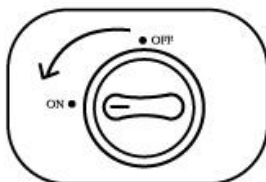
1. Check the knob if it is always at "OFF" position.



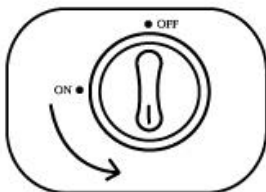
2. Turn on valve at the head of gas tank.



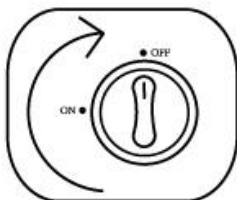
3. Press and turn the spark ignition anticlockwise and leave it for 3-5 seconds to drive out air inside the gas tube, the flame will be set up with automatic flame setting system in position "ON"



4. To turn down flame, turn the knob to low flame position.



5. Turn the knob to "OFF" position after use and also close the valve at gas tank.





## TIPS FOR SAFETY USING GAS BURNER

1. Locate the burners at a well-ventilated area but not too windy as strong wind might put out the flame and thus unknowingly wasting the leaking gas.  
Do not place gas tank in wet or damp area as it will cause rust to develop at its bottom.
2. Always turn off gas valve and burner switch after use to release the remaining pressure in the gas hose.
3. Check leakage regularly by soaking gas hose and all joints in soap water, if bubbles develop, immediately turn off the gas valve and urgently inform gas supplier.
4. In case of gas leakage, immediately open door and windows for ventilation to help dilute gas spreading in the air, and do not light up flame or turn ON/OFF the electrical switch that will cause sparks.

**CAUTION!** Do not use with adjustable high pressure gas valve.  
Use with adjustable low pressure gas valve only.

## TROUBLESHOOTINGS

Problems	Causes	Solutions
Excess flame to blacken utensils	<ul style="list-style-type: none"><li>- There is dirty in the brass tube and nozzle.</li></ul>	<ul style="list-style-type: none"><li>- Cleaning clogged the flow of gas.</li></ul>
Backfire of flame.	<ul style="list-style-type: none"><li>- Too much gas pressure.</li></ul>	<ul style="list-style-type: none"><li>- Adjust and reduce gas pressure.</li></ul>
Cannot light the gas stove (See pictures the next page.)	<ul style="list-style-type: none"><li>- The gap between ignition plug and burner is too wide.</li><li>- The ignition pin is dirty.</li><li>- The nozzle clogged up.</li><li>- The hose gas tube folds or breaks.</li><li>- Regulator is broken.</li><li>- Pilot tube clogged up.</li></ul>	<ul style="list-style-type: none"><li>- Adjust the gap. (See pictures the next page.)</li><li>- Clean the ignition with cloth.</li><li>- Remove and clean the nozzle.</li><li>- Unfold or replace the tube.</li><li>- Check the regulator.</li><li>- <b>Please contact service center.</b></li></ul>

## Recommendation for adjusting flame. (For Beehive cast iron burner only)

The flame adjusters are located under the burners. You have to turn them till the flame become light-blue/green. If the flame is red, it will cause utensils to be blacken.



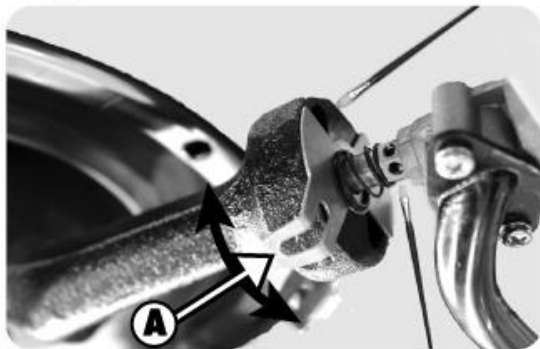
### **Note** : Incomplete combustion might cause

1. For Beehive cast iron burner : Red or yellow flame would cause bottom of the utensil to be blacken, and use it momentary.

#### Solution

- 1.1 Dirtiness and dust.
- 1.2 For model GCS2401 equalize air pressure and gas pressure by adjusting burner damper valve by arrows A.(Picture 1), gas flame will turn blue or green.

### ① BEEHIVE CAST IRON BURNER



# SES

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